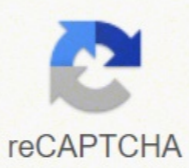
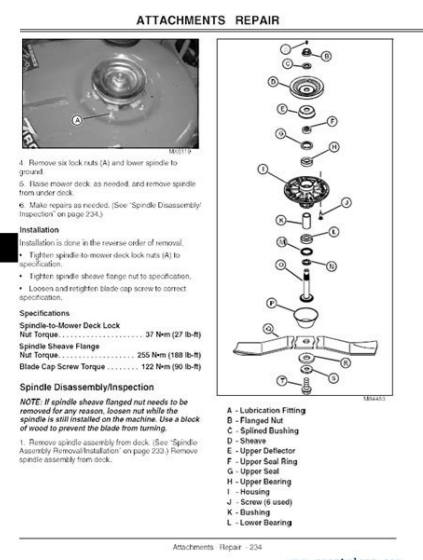




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Volume No. 1 **ARMY TM 9-2320-387-24-1**
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<p>TECHNICAL MANUAL</p> <p>UNIT, DIRECT SUPPORT, AND GENERAL SUPPORT MAINTENANCE</p> <p>FOR</p> <p>TRUCK, UTILITY: S250 SHELTER CARRIER, 4X4, M1113 (2320-01-412-0143) (EIC: B6B);</p> <p>TRUCK, UTILITY: UP-ARMORED CARRIER, 4X4, M1114 (2320-01-413-3739) (EIC: B6C);</p> <p>TRUCK, UTILITY: EXPANDED CAPACITY, ARMAMENT CARRIER, M1151 (2320-01-518-7330) (EIC: BA5);</p> <p>TRUCK, UTILITY: EXPANDED CAPACITY, ARMAMENT CARRIER, IAP/ARMOR READY, M1151A1 (2320-01-540-2038) (EIC: BEG);</p> <p>TRUCK, UTILITY: EXPANDED CAPACITY, ENHANCED, M1152 (2320-01-518-7332) (EIC: BA6);</p> <p>TRUCK, UTILITY: EXPANDED CAPACITY, ENHANCED, IAP/ARMOR READY, M1152A1 (2320-01-540-2007) (EIC: BEH);</p> <p>TRUCK, UTILITY: COMMAND AND CONTROL/GENERAL PURPOSE VEHICLE, M1165 (2320-01-540-1993) (EIC: BEK);</p> <p>TRUCK, UTILITY: COMMAND AND CONTROL/GENERAL PURPOSE VEHICLE, IAP/ARMOR READY, M1165A1 (2320-01-540-2017) (EIC: BEJ);</p> <p>TRUCK, UTILITY: EXPANDED CAPACITY, TOW ITAS CARRIER, M1167 (2320-01-544-9638).</p>	<table border="1"> <tr> <td>HOW TO USE THIS MANUAL</td> <td style="text-align: right;">vii</td> </tr> <tr> <td>INTRODUCTION</td> <td style="text-align: right;">1-1</td> </tr> <tr> <td>SERVICE AND TROUBLESHOOTING (UNIT) INSTRUCTIONS</td> <td style="text-align: right;">2-1</td> </tr> <tr> <td>ENGINE SYSTEMS (UNIT) MAINTENANCE</td> <td style="text-align: right;">3-1</td> </tr> <tr> <td>ELECTRICAL SYSTEMS (UNIT) MAINTENANCE</td> <td style="text-align: right;">4-1</td> </tr> <tr> <td>TRANSMISSION AND TRANSFER CASE (UNIT) MAINTENANCE</td> <td style="text-align: right;">5-1</td> </tr> <tr> <td>PROPELLER SHAFTS, AXLES, AND SUSPENSION (UNIT) MAINTENANCE</td> <td style="text-align: right;">6-1</td> </tr> <tr> <td>BRAKE SYSTEM (UNIT) MAINTENANCE</td> <td style="text-align: right;">7-1</td> </tr> <tr> <td>WHEELS AND STEERING (UNIT) MAINTENANCE</td> <td style="text-align: right;">8-1</td> </tr> <tr> <td>FRAME (UNIT) MAINTENANCE</td> <td style="text-align: right;">9-1</td> </tr> <tr> <td>INDEX</td> <td style="text-align: right;">INDEX-1</td> </tr> </table>	HOW TO USE THIS MANUAL	vii	INTRODUCTION	1-1	SERVICE AND TROUBLESHOOTING (UNIT) INSTRUCTIONS	2-1	ENGINE SYSTEMS (UNIT) MAINTENANCE	3-1	ELECTRICAL SYSTEMS (UNIT) MAINTENANCE	4-1	TRANSMISSION AND TRANSFER CASE (UNIT) MAINTENANCE	5-1	PROPELLER SHAFTS, AXLES, AND SUSPENSION (UNIT) MAINTENANCE	6-1	BRAKE SYSTEM (UNIT) MAINTENANCE	7-1	WHEELS AND STEERING (UNIT) MAINTENANCE	8-1	FRAME (UNIT) MAINTENANCE	9-1	INDEX	INDEX-1
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**HEADQUARTERS, DEPARTMENTS OF THE ARMY,
 THE AIR FORCE, AND MARINE CORPS**

DECEMBER 1997
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1. Introduction. This guidance has been developed to provide instruction on the mechanics of preparing manuscripts for the U.S. Army Corps of Engineers 5-800 series technical manuals. The guidance reflects the requirements of AR 25-30 which is the governing document for preparation of Department of the Army technical manuals. For convenience and in order to save time for technical manual authors, excerpts from AR 25-30 are included in Attachment A. The U.S. Government Printing Office (GPO) Style Manual should be consulted for word forms, abbreviations and other matters of basic presentation.

2. General Requirements. Technical manuals in the 5-800 series establish criteria and guidance for the design of facilities for the Army. In preparing technical manuals the author should recognize the role of regulations in establishing policy, the role of specifications in establishing contract requirements, the role of training schools in providing technical training, and the role of research in advancing innovations. Technical manuals should be in tune with policy, but should not be used to establish new policy. Technical manuals should be consistent with established practices of contract administration, but should not attempt to establish detailed contract requirements or procedures. Technical manuals should be consistent with teaching methods, but should not be devised solely as teaching textbooks. Technical manuals should permit limited innovation on selected projects, but should not advocate broad innovation on all projects. The author should also recognize that a technical manual published in final form is a Department of Army document and must comply with DA requirements regarding format, coordination, publication, and distribution.

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a. Writing Style. The style of writing should be appropriate for the user and for the purpose intended. "Will" is used to indicate mandatory requirements. "Can" and "may" are used to permit a choice or express a guideline. "Should" is advisory and indicates a desirable procedure. Personal pronouns (I, you, we) are not to be used. Neutral language will be used when either male or female is intended.

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